



## PUNI SOLE

Glorenza, Alto Adige (BZ)

The tagline says it all: “The Italian Malt Whisky.” Then again, there’s so much more to be said about PUNI. It’s Italian, yes, but also German and, perhaps most of all, Alpine. This pioneering whisky distillery, the first of its kind in Italy, takes its name from the nearby PUNI River, which originates in the Ötztal Alps and flows through the magnificent Venosta Valley. From the Medieval hamlet of Glorenza, where the PUNI Distillery is located, both the Swiss and Austrian borders are less than a half hour away.

Having already established a foothold in the US market, the PUNI whiskies are well-positioned for breakaway success as part of The Italian Spirits Company portfolio. There’s no better example of spirits expressing terroir than these impeccably crafted, artfully packaged malt whiskies—bright, fragrant, finessed styles that reflect their Alpine origins.

### Production

PUNI whiskies are distilled in copper pot stills that were custom-fabricated in Scotland. These are heated using the *bain-marie* method, which employs circulated hot water rather than steam, as in a double boiler. This slower, indirect heating method allows the distiller to make more precise “cuts” during the distillation process, resulting in a purer raw spirit. The wood finishes used during aging include casks that once held sweet Pedro Ximénez Sherry, resulting in a deeper color and more palpable sweetness.

### Style

Malt Whisky (malted barley, malted rye, malted wheat)

### Aging/Cooperage

Ex-Bourbon and Pedro Ximénez Sherry casks. This is a NAS (No Age Statement) whisky with an average age of 4 years.

### ABV

46%

### Tasting Notes

Distinctively sweet with strong notes of honey, golden raisins, and blood orange counterbalanced by creamy flavors of walnut and spicy oak. Assertive and fruity, with good palate weight and an aromatic finish.

### Producer Website

[www.puni.com](http://www.puni.com)

